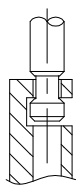
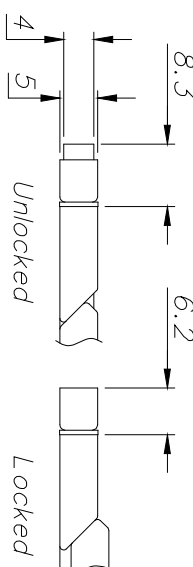


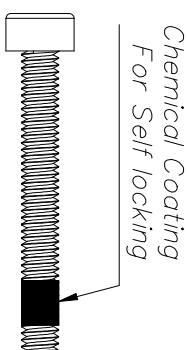
COMPUTER GENERATED DRAWING  
MANUAL CHANGES PROHIBITED



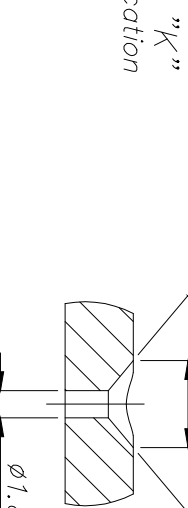
DETAIL "H"  
Captive Screw



DETAIL "K"  
Lock Indication



Chemical Coating  
For Self locking

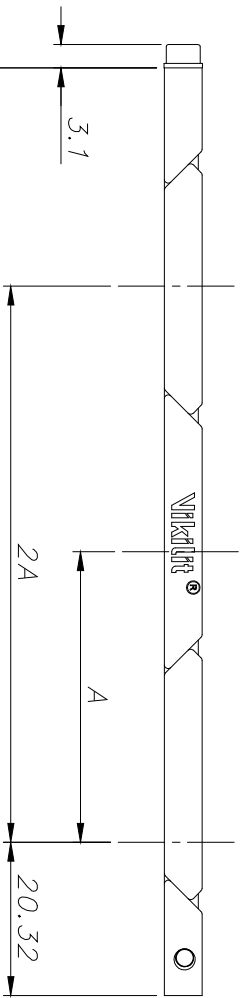


DETAIL "HV2"  
CSK-THRU Hole  
Scale 2:1

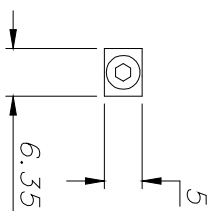


M2.5 HEX SOCKET HEAD SCREW  
RECOMMENDED TORQUE: 0.8Nm MAX.

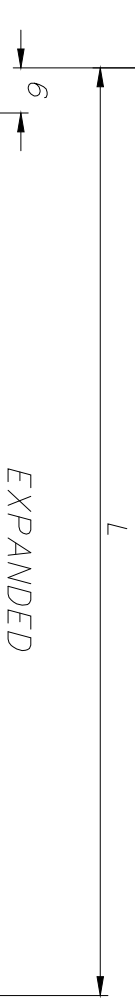
3X MOUNTING HOLES  
(SEE MOUNTING OPTIONS)



RELAXED



DETAIL "HM2"  
M2 HELICOIL INSERT  
Scale 2:1



EXPANDED

6.5 MAX.  
(5.75 RECOMMENDED)

DETAIL "HV3"  
CSK-THRU Hole  
Scale 2:1

ZONE	REV.	DESCRIPTION	DATE	APPROVED
1	1	PROTOTYPE	13.09.2019	
2	2	REMOVED CENTER HOLE	26.11.2019	
3	3	ADDED TABLE 1&2 ADDED CENTER HOLE	11.02.2021	
4	4	ADDED NOTE ON TABLE 2	26.02.2021	

ASSEMBLY LENGTH CODE	L±1	A	WEIGHT (gr)
072*	72.12	11.43	6.1
085*	84.82	17.78	7.1
099	97.52	24.13	8.1
112	110.22	30.48	9.0
125	122.92	36.83	10.0
138	135.62	43.18	11.0
150	148.32	49.53	11.9

\*: THREE WEDGE DESIGN

TABLE 1

MANUFACTURER TYPE CODE	A	B	C	D	E	F	G	H	I	J	K	L	M	N
No Lock Indicator														
Lock Indicator														
Standard Screw														
Captive Screw														
Black Anodize per MIL -A-8625 Type II, Class 2														
Hard Black Anodize per MIL -A-8625 Type III, Class 2														
Electroless Nickel per MIL -C-26074 Class 4, Grade B, Bright														
Chromate per MIL -DTL-5541, Class 1A, Yellow														
Assembly Length Code														
Mounting Options														
Self Locking Patch														

PRINTS OF THIS DRAWING MAY BE REDUCED IN SIZE TO COMPARE WITH ORIGINAL , CHECK WITH SCALE BELOW.

10	20	30	40	50	60	70	80
							MM
							IN

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MM		CONTRACT NO. --	
TOLERANCES ON DIMENSIONS		DRAWINGS	
FRACTIONS ±	±0.2	ANGLES ±	2°
GENERAL X.XX	±0.10	REMOVE ALL BURRS	
MATERIAL: SEE NOTE 2			
FINAL PROTECTIVE FINISH: SEE NOTE 3			
NEXT ASSY	USED ON	STAFF ENGR.	QA/QC
APPLICATION		APPD	MFG(FAB)
		EE	PROD ENG
SIZE FSCM NO. A3		DWG NO. HARP-VK-104	REV. 3
SCALE 1/1		UNIT mm	SHEET 1 OF 1

V635LP SERIES



Bilkent Cyberpark, Cyber Plaza  
B Blok, No:216 Çankaya/Ankara