

# ELV10

## 10 x 25 mm EV fuse



### Product features

- 10 x 25 mm fuse
- Current rating: 10 A to 100 A
- Up to 200 Vdc rating
- High breaking capacity for high energy applications
- Designed to JASO D622, ISO8820-8, GB/T31465
- Produced in a factory with ISO9001 & IATF16949 certification
- Minimum breaking capacity 300% In at rated DC voltage
- Bolt-down terminal and PCB terminal options

### Applications

- Automotive and commercial vehicle on-board chargers
- Uninterruptible power supplies (UPS)
- 3-phase EVSE and charging infrastructure
- Motor protection
- Rectifiers and inverters
- Energy storage systems
- On-board electric vehicle powertrain and distribution

### Agency information

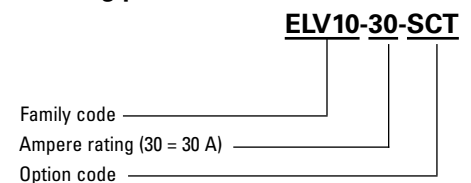
cURus Recognition file number: E91958



### Environmental compliance



### Ordering part number



### Option code

2P = 2 pin PCB terminal  
 SCT= Bolt down single cap  
 FT = Bolt down flush

### Electrical characteristics

Amps (A)	Minimum (seconds)	Maximum (seconds)
2.0 I <sub>n</sub>	1.0	100
3.0 I <sub>n</sub>	0.1	15
5.0 I <sub>n</sub>	0.05	1.0

### Product specifications

Part number	Rated voltage	Rated current (A)	Breaking capacity <sup>2</sup>	Typical cold resistance (mΩ)	Typical voltage drop (mV)	Power loss @ 0.5 I <sub>n</sub> (W)	cURus
ELV10-10	200 Vdc	10	200 Vdc/50 kA	9.15	130	0.26	
ELV10-15	200 Vdc	15	200 Vdc/50 kA	5.5	120	0.33	X
ELV10-20	200 Vdc	20	200 Vdc/50 kA	4.61	150	0.51	X
ELV10-25	200 Vdc	25	200 Vdc/50 kA	3.2	130	0.61	X
ELV10-30	200 Vdc	30	200 Vdc/50 kA	2.68	140	0.75	X
ELV10-40	200 Vdc	40	200 Vdc/50 kA	1.69	110	1.13	X
ELV10-50	200 Vdc	50	200 Vdc/50 kA	1.32	120	1.35	X
ELV10-63	200 Vdc	63	200 Vdc/50 kA	1.0	110	1.65	X
ELV10-80	200 Vdc	80	200 Vdc/50 kA	0.84	110	1.82	X
ELV10-100	100 Vdc	100	100 Vdc/33 kA	0.59	100	2.3	X

1. Cold resistance is measured at <10% I<sub>n</sub> and +25 °C ambient temperature

2. cURus certified 100 Vdc/10 kA

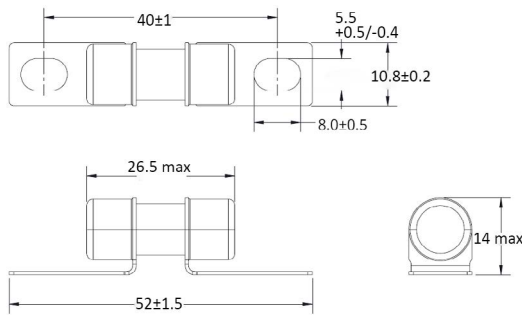
### Dimensions- mm

Tolerances unless otherwise specified

One place x.x = ± 0.3 mm

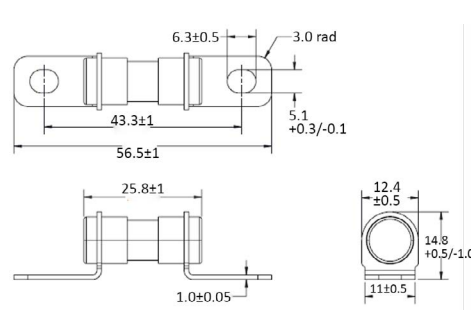
Two places x.xx = ± 0.13 mm

#### SCT: Bolt-down single cap



Note: recommended tightening torque is 4.5+/-1.0 Nm for M5 Screw

#### FT: Bolt-down flush

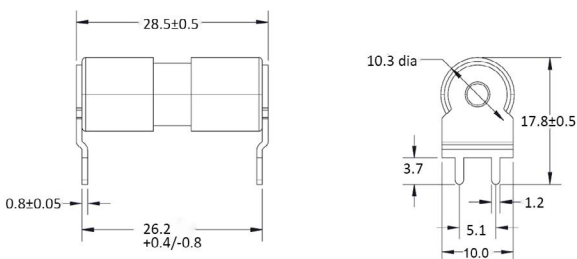


Note: recommended tightening torque is 4.5+/-1.0 Nm for M5 Screw

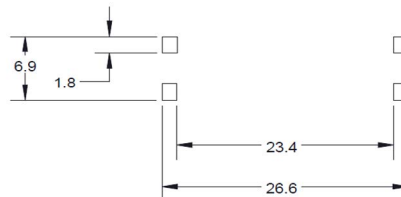
#### Part marking

BUSS	—	Trademark
ELV10	—	Family name
30A	—	Rated current
200Vdc	—	Rated voltage
	—	Certificate

#### 2P: 2 pin PCB terminal



#### PCB layout 2P: 2 pin PCB terminal



## General specifications

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Operating temperature: -40 °C to +125 °C with proper derating factor applied

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Strength of terminals: JASO D622 6.3.9, mounting torque 4.5 +/-1 Nm, 3 times

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Temperature humidity cycling: JASO D622 6.3.4.1,

- a) maintain the samples at standard conditions for 4 hours
  - b) increase T to 55 +/-2 °C at 95% to 99% RH within 0.5 hours
  - c) maintain T at 55 +/-2 °C at 95% to 99% RH for 10 hours
  - d) decrease T to -40 +/-2 °C within 2.5 hours; the humidity is uncontrolled
  - e) maintain T at -40 +/-2 °C for 2 hours; the humidity is uncontrolled
  - f) increase T to 120 +/-2 °C within 1.5 hours from -40 +/-2 °C; the humidity is uncontrolled
  - g) maintain T at 120 +/-2 °C for 2 hours; the humidity is uncontrolled
  - h) allow to return to RT within 1.5 hours; the humidity is uncontrolled 10 cycles.
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Thermal shock: ISO8820-8 GB/T31465.6, 48 cycles; -40 °C to 100 °C, each cycle 60 minutes

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Vibration: JASO D622 6.3.3, 10-55 Hz, 3 directions, 2 hours each direction

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Transient current cycling: JASO D622 6.3.2 (reference), The transient current start from 2.0 In for 0.25 seconds, then drop to 0.5 In and keep this current to 15 seconds to finish one cycle, total 50000 cycles

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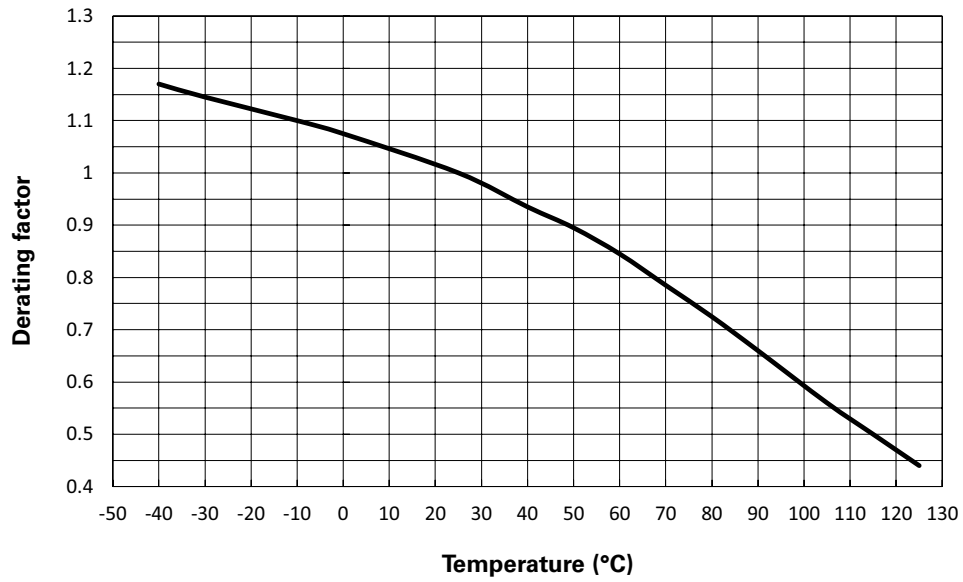
Lubricant & fuel oil resistance: GB/T31465.1-5.4, Wipe the marking with lubricant or oil 30 seconds

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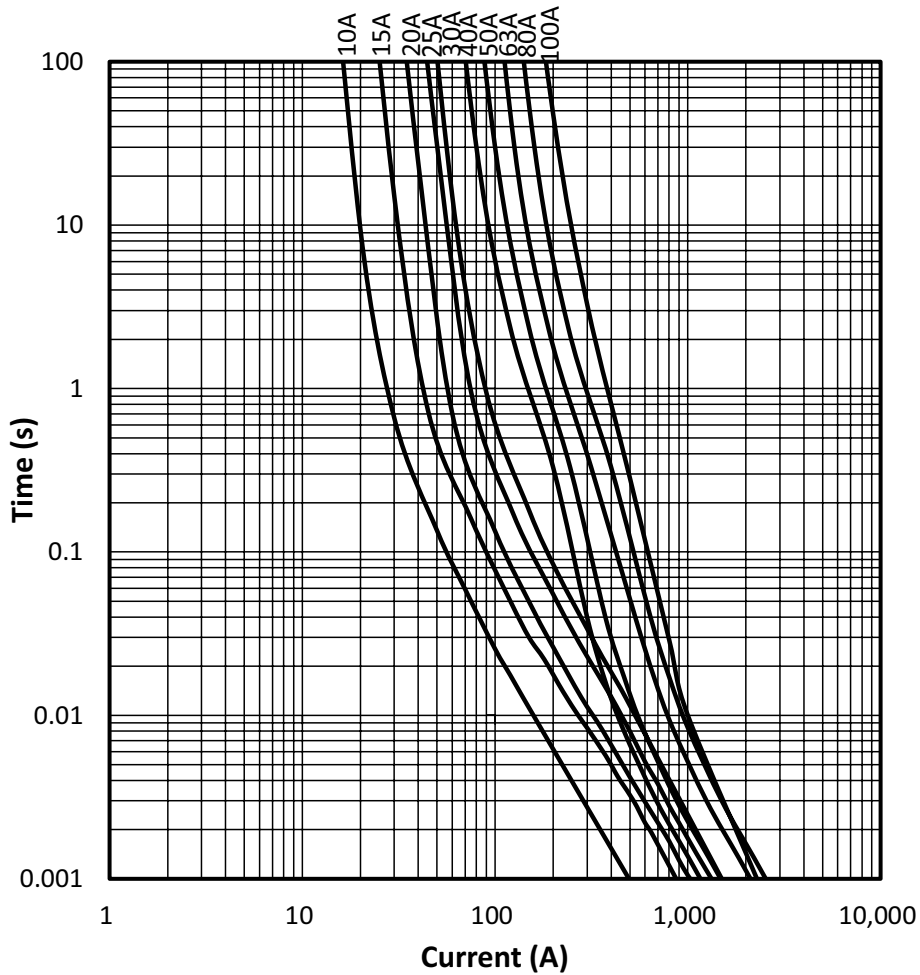
## Packaging information

Terminals	Inner package	Ship package
SCT	50 pieces/tray	500 pieces/box
FT	24 pieces/box	576 pieces/box
2P	32 pieces/box	864 pieces/box

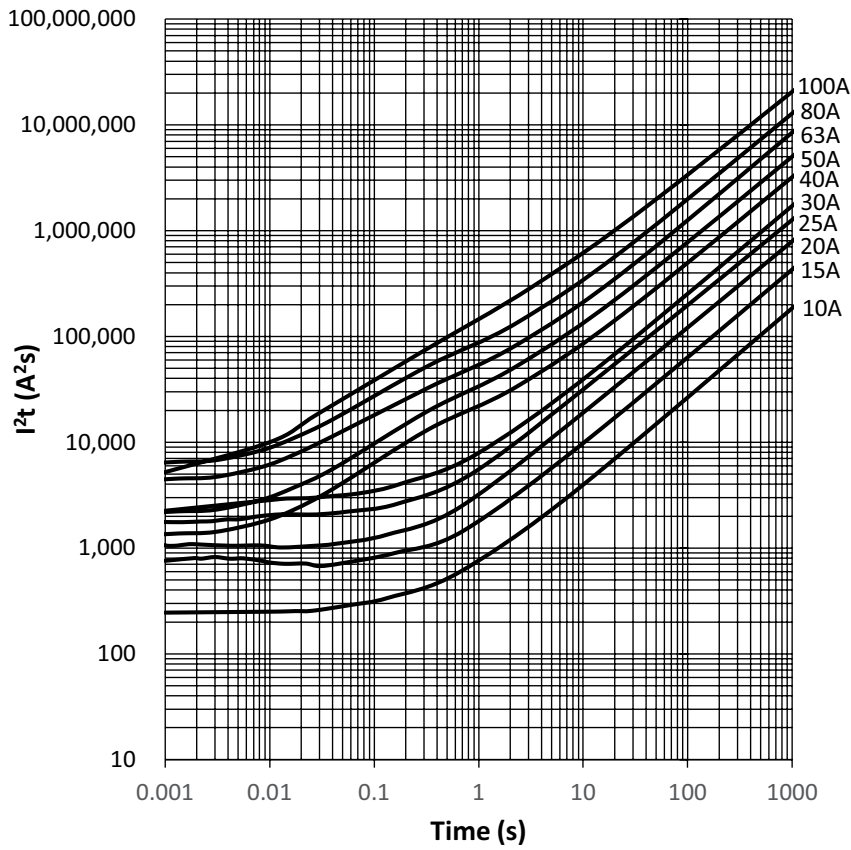
### Temperature derating curve



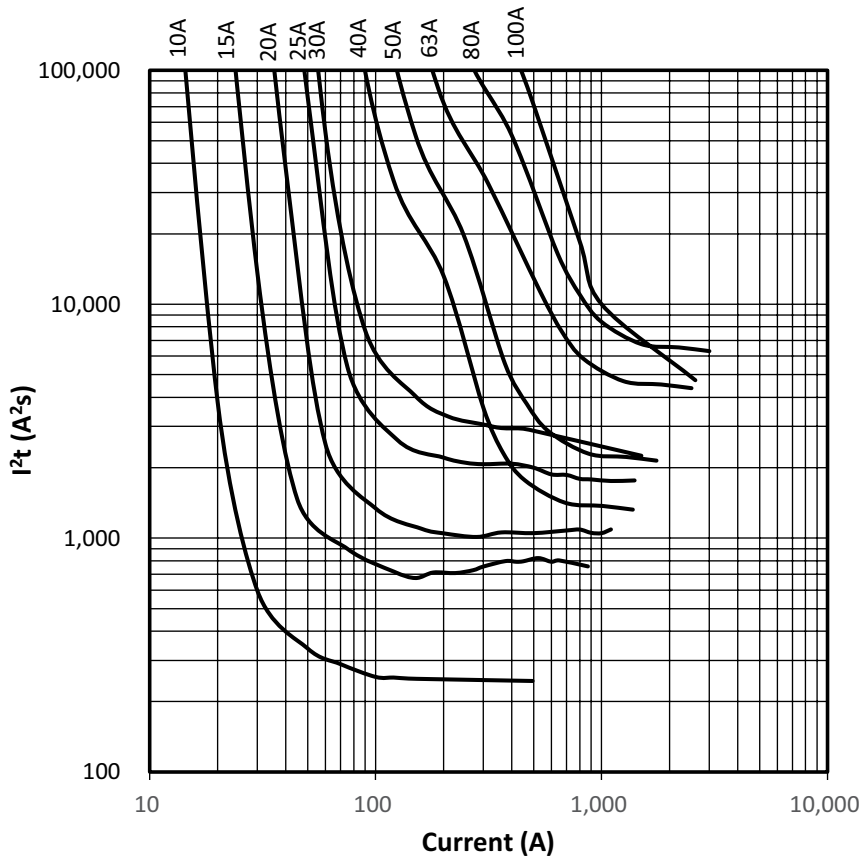
### Current vs. time curve



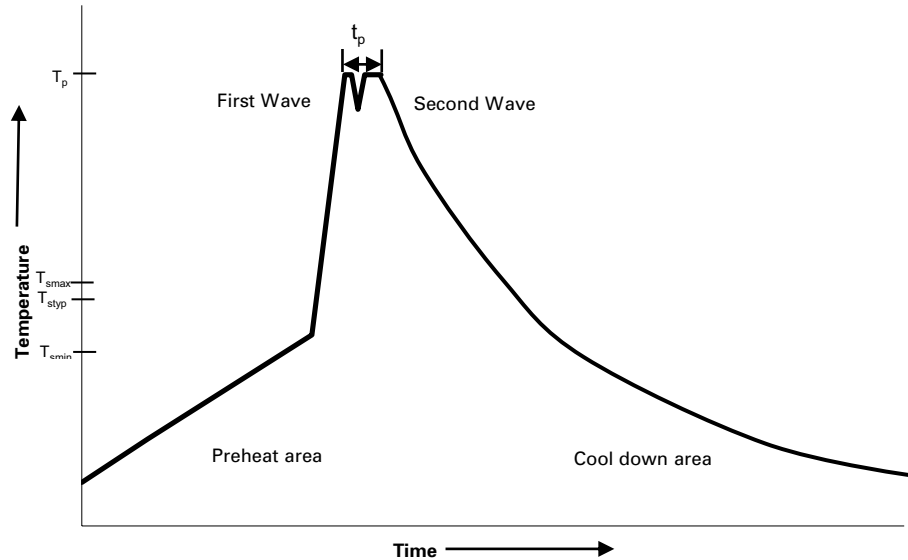
**I<sup>2</sup>t vs. time curve**



**I<sup>2</sup>t vs. current curve**



**Wave solder profile--PCB version only**



**Reference EN 61760-1:2006**

Profile feature	Standard SnPb solder	Lead (Pb) free solder
Preheat		
• Temperature min. ( $T_{smin}$ )	100 °C	100 °C
• Temperature typ. ( $T_{styp}$ )	120 °C	120 °C
• Temperature max. ( $T_{smax}$ )	130 °C	130 °C
• Time ( $T_{smin}$ to $T_{smax}$ ) ( $t_s$ )	70 seconds	70 seconds
$\Delta$ preheat to max Temperature	150 °C max.	150 °C max.
Peak temperature ( $T_p$ )*	235 °C – 260 °C	250 °C – 260 °C
Time at peak temperature ( $t_p$ )	10 seconds max 5 seconds max each wave	10 seconds max 5 seconds max each wave
Ramp-down rate	~ 2 K/s min ~3.5 K/s typ ~5 K/s max	~ 2 K/s min ~3.5 K/s typ ~5 K/s max
Time 25 °C to 25 °C	4 minutes	4 minutes

**Manual solder**

+350 °C (4-5 seconds by soldering iron), generally manual/hand soldering is not recommended.

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