

CD210-101NTL1ARNTTR0.1 10.1" HBWG 1200 x 1920

111 Corning Road, Suite 116 • Cary, NC 27518

	P a g e   2				
	Approvals				
Model Numbers	LCD210-101NTL1ARNTT				
Datasheet Revision	0.1				
Drawing Revision	A				
Technology Solutions  Technology Solution					
	Customer Approval				

Approved by:

Date: \_\_\_\_\_

## **Table of Contents**

Revision History	4
Document Revision History	4
Hardware Revision	4
General Specification	5
Pin-Out - LCD	6
Connectors	
Absolute Max Ratings-LCD	9
Electrical Characteristics – LCD	10
Backlight Specifications	10
Backlight - ZHR-2 pin-out	
Timing Specifications -LCD	11
Optical Characteristics	11
Packaging	15
Quality & Inspection Criteria	16
Terminologies Inspection Conditions	16
Inspection Conditions	21
Acceptance Criteria Table	
Appendix 1: Mechanical Drawing	

# **Revision History**

#### **Document Revision History**

Date	Version #	Description	Created By	Checked By	Approved By
2/7/23	R0.1	Preliminary Release	DA	AJ	JH
				5	

#### Hardware Revision

Date	Version #	Description
2/7/23	R0.1	Preliminary Release

# **General Specification**

Item	Specification	Unit
Outline Dimensions	153.25(H) x 230.93(V) x 6.5(D)	mm
Display Size (Diagonal)	10.1"	inch
Active Area	135.36(H) x 216.58(V)	mm
Sub Pixel Size	37.6 x 112.8	um
Number of Dots	1200 (RGB) x 1920	<del>-</del>
LCD Type	TFT 16.7M	-
Backlight Type	Edge Lit	-
Viewing Direction	All	-
Luminance	2000	cd/m2
Interface	MIPI - DSI	-
Storage Temperature	-30 - 70	°C
Operating Temperature	-20 - 60	°C
Surface Coating	BS-ITO	-
Driver IC	Himax HX8279-D	-

## Pin-Out - LCD

The 10.1" LCD has a Hirose 39 position, 0.3 mm pitch, MPN: FH26W-39S-0.3SHW(60) connector. The connector pin out to LCD210 is shown below.

Number	Symbol	I/O	Description
1	NC	-	Not connected
2	VDDIN (3.3V)	Р	Power supply for digital/Analog circuits
3	VDDIN (3.3V)	Р	Power supply for digital/Analog circuits
4	GND	Р	Ground
5	RESET (1.8V)	I	Global reset pin
6	NC	-	Not connected
7	GND	Р	Ground
8	MIPI-D0N	I	Negative MIPI differential data input
9	MIPI-D0P	I	Positive MIPI differential data input
10	GND	Р	Ground
11	MIPI-D1N	I	Negative MIPI differential data input
12	MIPI-D1P	I Ç	Positive MIPI differential data input
13	GND	Р	Ground
14	MIPI_CKN		Negative MIPI differential clock input
15	MIPI_CKP	I	Positive MIPI differential clock input
16	GND	Р	Ground
17	MIPI-D2N	I	Negative MIPI differential data input
18	MIPI-D2P	I	Positive MIPI differential data input

19	GND	Р	Ground
20	MIPI-D3N	I	Negative MIPI differential data input
21	MIPI-D3P	I	Positive MIPI differential data input
22	GND	Р	Ground
23	NC	-	Not Connected
24	IOVCC (1.8V)	Р	1.8V I/O Supply Voltage
25	GND	Р	Ground
26	GND	Р	Ground
27	NC	-	Not connected
28	NC	-	Not connected
29	NC	-	Not connected
30	NC	-	Not connected
31	NC	-	Not connected
32	NC	7/7/0	Not connected
33	NC		Not connected
34	NC O	-	Not connected
35	NC	- (	Not connected
36	NC	C !O'	Not connected
37	NC		Not connected
38	NC	-	Not connected
39	GND	Р	GND

## Connectors

Connector Type	MPN	Description
<b>\$205</b> : 2 POSITION Power Connector	ZHR-2	For backlight connections. 2-pin,
B 3.5 Circuit 3 No.1 22		1.5mm pitch JST connector.
S230: 39 POSITION LCD Connector	FH26W-39S-0.3SHW(60)	Hirose, 0.3mm pitch, 39 position
SH	1007	connector. Used to connect LCD210 to driving PCB
	$C_{O}$ , $Z_{I}$	

## Absolute Max Ratings-LCD

The following are maximum values – exceeding these values may cause faulty operation or damage to the unit.

Item	Symbol	Va	lue	Unit	
Item	Symbol	Min	Max	Ome	
Power Supply Voltage	VDDIN	-0.3	3.6	V	
Power Supply Voltage	IOVCC	-0.3	2.1	V	
Operating Temperature	T <sub>OPR</sub>	-10	60	<b>~</b> ℃	
Storage Temperature	T <sub>STG</sub>	-20	70	°C	

### Electrical Characteristics - LCD

Item	Symbol	Min	Тур	Max	Unit	Condition
Power Supply Voltage	VDDIN	2.8	3.3	3.6	V	
Power Supply Current	$I_{VDD}$	200	250	292	mA	Ta = 25C
I/O Supply Voltage	IOVCC	1.7	1.8	2	V	
I/O Supply Current	I <sub>VCC</sub>		1	2	mA	
Input Voltage	VIH	0.8 IOVCC	-	IOVCC	VIH	IOVCC = 1.8V
	VIL	0	-	0.2 IOVCC	VIL	

## **Backlight Specifications**

The design has two LED rails to achieve maximum brightness. JST ZH series connectors were chosen for ease of integration. The backlight wiring has been pinned out to a 2 position, 1.5 mm pitch connector with part number ZHR-2. An example mating connector part number is S2B-ZR-SM2-TF. The supply current mentioned below is the sum per backlight connector (two connectors) for a total of 372 mA (typical) at 2000 NITS.

Item	Symbol	Min	Тур	Max	Unit	Condition
Supply Voltage	V <sub>f</sub> <sup>1</sup>	26.5	27.1	28	V	-
Supply Current	I <sub>f</sub>	-	372	-	mA	2000 Nits White Screen

Note 1: V<sub>f</sub> is the value of the voltage on LEDA minus the voltage on LEDK.

## Backlight ZHR-2 pin-out

Number	Name	I/O	Description
1	LEDA	Р	Positive backlight power
2	LEDK	Р	Negative backlight power

# Timing Specifications -LCD

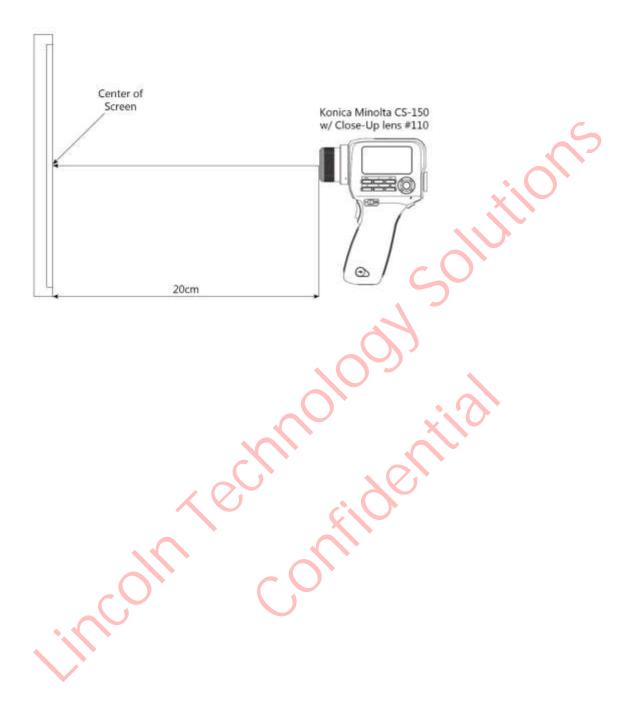
Please refer to driver IC (Himax HX8279-D) datasheet.

# **Optical Characteristics**

Item		Symbol	Conditions	Specifications			11.5	
				Min.	Тур.	Max.	Unit	Note
Contrast Ratio		CR		876.6	936	1011.9		(1)(3)(5)
Response Time		T <sub>on</sub> + T <sub>off</sub>	Ta= 25 °C		25		ms	(1)(4)
Viewing Angle	Hor.	X-		80	85			
		X+		80	85		Deg.	(3)(5)
	Ver.	Y+		80	85			
		Y-		80	85			
Chromaticity	Red	Rx		0.673	0.67325	0.674		
		Ry	~O,	0.321	0.321	0.321		
	Green	Gx		0.203	0.2055	0.208		
		Gy		0.685	0.6884	0.692		
	Blue	Bx	Ta= 25 °C	0.148	0.1488	0.149		
		Ву	1a= 25 C	0.051	0.05325	0.054		
	White	Wx	~ O'	0.297	0.3	0.304		
		Wy	$\cup$	0.324	0.3303	0.338		
Color Gamut Coverage DCI-P3			91.92	92.38	92.99	%		
DCI-P3 Ratio			104	105	105	%		
Uniformity		U		85.59	88.2	91.97	%	_
Luminance		L	Ta= 25 °C	-	2000	-	cd/m2	(1)

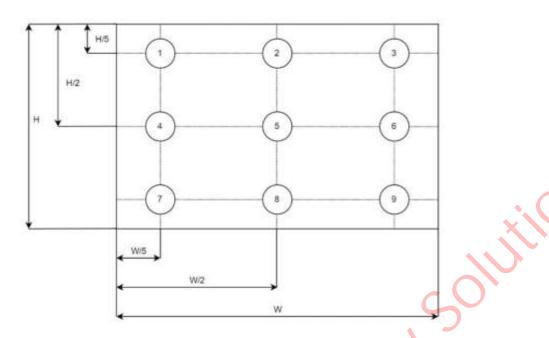
#### Note (1) Definition of Measurement Setup:

The LCD module should be stabilized at a given temperature for 25 minutes to avoid abrupt temperature change during measurement. After temperature saturation should be executed.

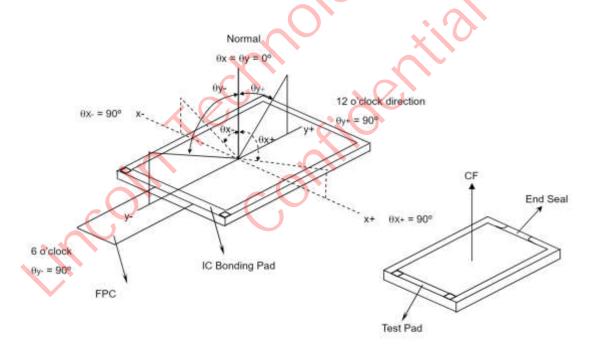


### Note (2) Definition of Brightness Uniformity

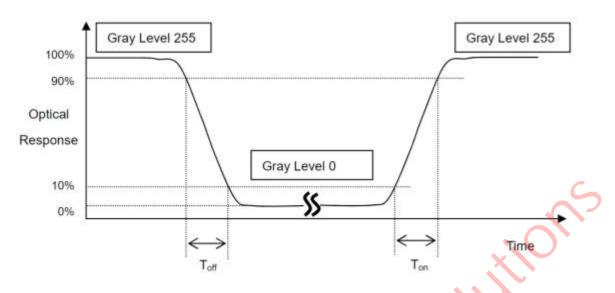
Brightness Uniformity = 
$$\frac{Minimum\ Luminance\ of\ 9\ points}{Max\ Luminace\ of\ 9\ points}*100$$



### **Note (3) Definition of Viewing Angle**



#### Note (4) Definition of Response Time (Ton, Toff):

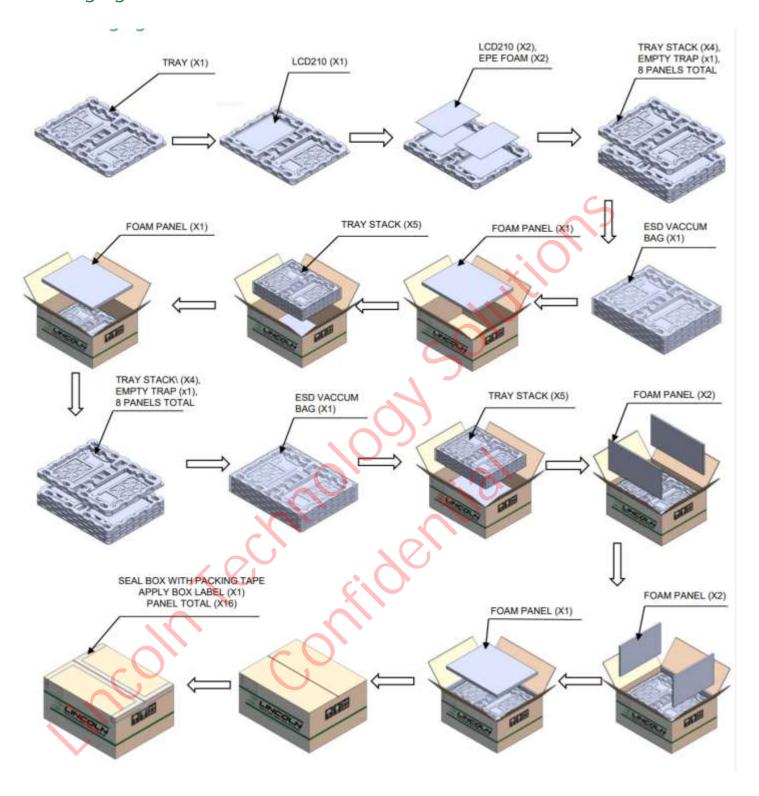


#### **Note (5) Definition of Contrast Ratio:**

Contrast measurements shall be made at a viewing angle of 0° at the center of the surface



# **Packaging**

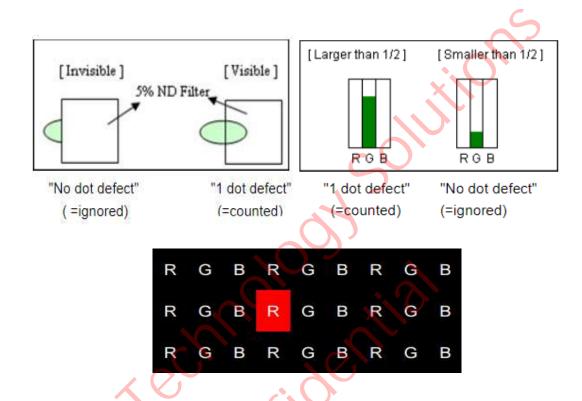


## Quality & Inspection Criteria

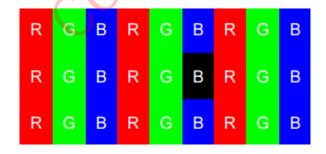
#### **Terminologies**

LCD: Liquid Crystal Display; Each pixel contains three dots of R, G, and B (sub-pixel).

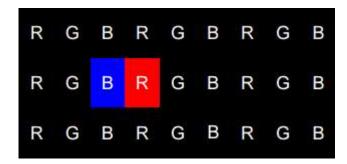
**Bright Dot:** 1 sub-pixel is a dot. Defects should be larger than 1/2 of a sub-pixel. Dots that are not visible through a 5% ND filter or smaller than 1/2 of sub-pixel size will not be counted as a dot defect.



Dark Dot: Any single sub-pixel that does not light up on a white screen or another non-black screen is called a dark dot.



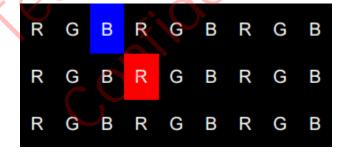
**Two adjacent dots (horizontal direction):** Use the bright dot illustration as an example to demonstrate two horizontal consecutive dots.



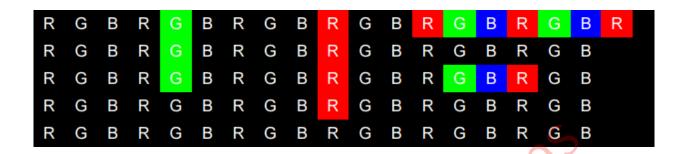
**Two adjacent dots (vertical direction):** Use the bright spot illustration as an example to demonstrate two vertical consecutive dots.



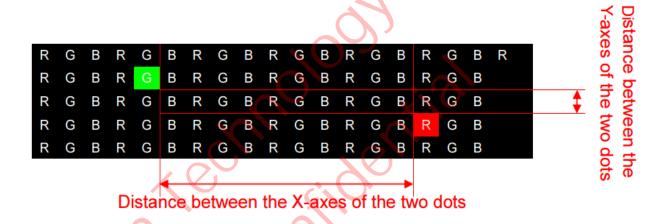
**Two adjacent dots (bevel direction):** Use the bright spot illustration as an example to demonstrate two consecutive dots in the bevel direction



**Three or more adjacent dots (horizontal):** Use the bright spot illustration as an example to demonstrate three or more consecutive horizontal and vertical dots.



**Illustration of spacing between two dots:** (Distance is the relative distance between the X-axes of the two dots or the relative distance between the Y-axes of the two dots, whichever is larger)



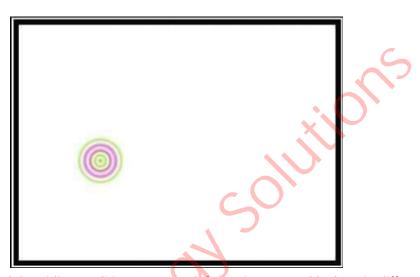
#### **Functional Test**

The LCD testing program should display the following screens in order: all red, all green, all blue, all white, all gray, and all black.

#### **Inspection Requirements**

After booting the system (single illumination), there are no non-display, unlit backlight, dark backlight, blinking, or other abnormal signs, and there are no bright lines, dark lines, or bright rims/leakage of light close to the LCD bezel.

#### **Newton's Ring**



Under high temperature and high humidity conditions, uneven deformations caused by heat in different layers of the LCD module will display an all-white screen. However, this condition can be recovered when the temperature is resumed under normal circumstances. A specific determination can be conducted according to the operating conditions and storage conditions defined in the product's technical specifications. Any exception will be negotiated and mutually agreed upon by both parties. (Ripples are not permitted at fixed locations. Ripples at non-fixed locations are OK if they disappear within two seconds.

#### **LCD** blaze

Uneven internal LCD installation, surface deformation of the LCD polarizer, internal structural interference of the LCD module, damaged LCD backlight plates, and other factors may cause partial fading of color on the LCD. When observed from a certain incident angle (upper  $10^\circ$ , lower  $3^\circ$ ,  $40^\circ$  on both sides), they will appear as white cicatrices, typically about the size of a grain of rice. In serious cases, they accumulate in large patches or stripes, appear in different degrees under various colors (red, blue, green, black, gray, white), and are especially obvious under an all-gray screen. Blazes with diameters  $\geq 0.5$ mm are not allowed: for those with diameters under 0.5 mm, 2 are acceptable if the space between them is  $\geq 15$ mm. Card chromatic aberration ratio versus ND Filter: 1.0 + 0.3 standard = 5% ND Filer (see definition of Mura).

#### Mura

Mura refers to the unevenness and irregularity that is visible in the image. It is difficult for visual inspection to recognize the non-uniform brightness or mura. Mura detection is subjective and therefore doesn't have pass/fail criteria. There are several precautions to take which can avoid mura. Avoid high ambient temperatures around the module, frame warpage, and high-temperature operation over long periods of time. Utilize screen savers to avoid mura.

### **Inspection Conditions**

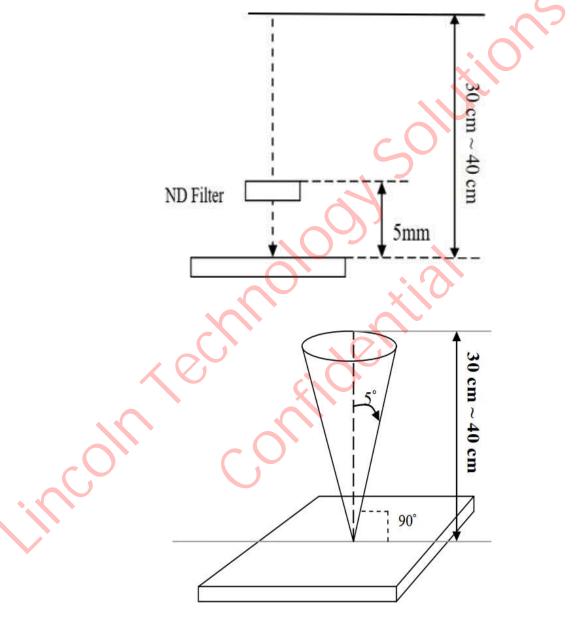
The inspection distance should be  $35cm \pm 5cm$  with a FujiFilm ND-LCD 5% filter approximately 5cm from the backlight surface.

Viewing angle: 90° ± 5°.

Room temperature: 23+/- 2°C

Humidity: 60 +/- 10%

Inspection Ambient Illumination: 300-700 LUX



#### Acceptance Criteria Table

There should be no corrosion or cracking, or an uneven coating layer on the LCD surface, and there should be no sign of coagulation, flaking, cracking, or wear. The definition of minor defects and acceptance criteria are shown in the following table:

Item	Size	Unit	Acceptance qty.			
	W < 0.05	mm	Ignore			
Unfelt scratch visible with backlight off.	W > 0.05 and < 0.10 L > 0.3 and < 3.0	mm	<b>5</b> 4			
	W > 0.10 or L > 3.0 mm		none			
	Visible with ba	none				
Felt scratch						
	D < 0.2	mm	Ignore			
Dane visible viele banklinke off	D > 0.2 and < 0.5	mm	5			
Dent visible with backlight off	Spacing between defects must be > 30mm					
	D > 0.5	mm	none			
	Visible with ba	none				
	D < 0.2	mm	Ignore			
Bubble visible with backlight off	D > 0.2 and < 0.5	mm	5			
	D > 0.5	mm	none			
	Visible with ba	none				

Item	Size	Unit	Acceptance qty.
	W < 0.05	mm	Ignore
Foreign material (line shape) visible with backlight on	W > 0.05 and < 0.10 L > 0.3 and < 2.0	mm	4
	W > 0.10 or L > 2.0	mm	none
Foreign material (dot shape) visible with	D < 0.2	mm	Ignore
backlight on	D> 0.2 and < 0.5	mm	5
	D > 0.5	mm	none
Bright dot defect(lit)	1 dot	<b>-</b>	4
Bright dot defect(iit)	2 adjacent dots	-	0
	1 dot	\	5
Dark dot defect (not lit)	2 adjacent dots	XIO.	2
	3 adjacent dots	-	0



