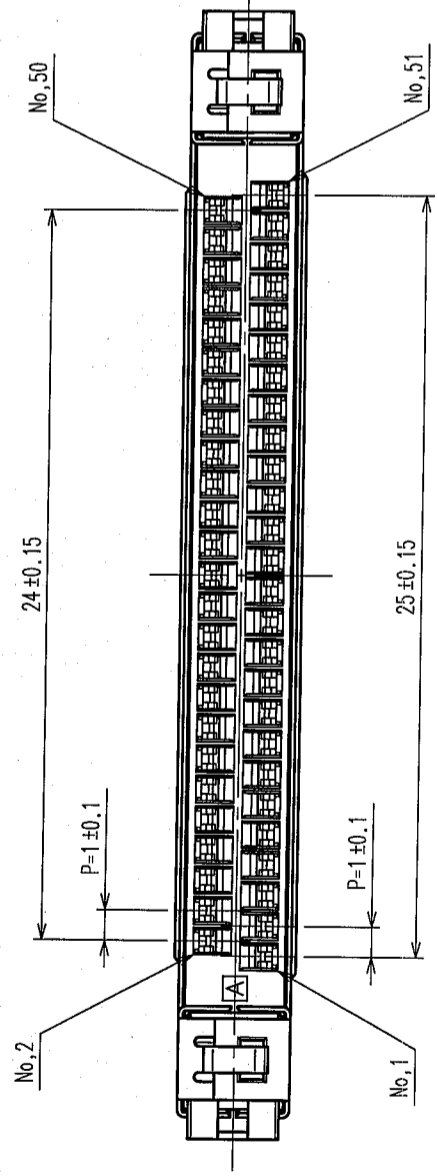
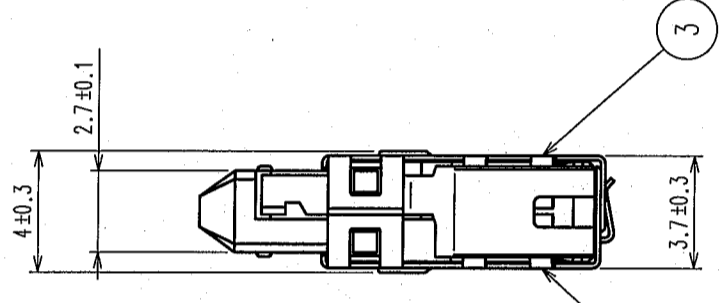
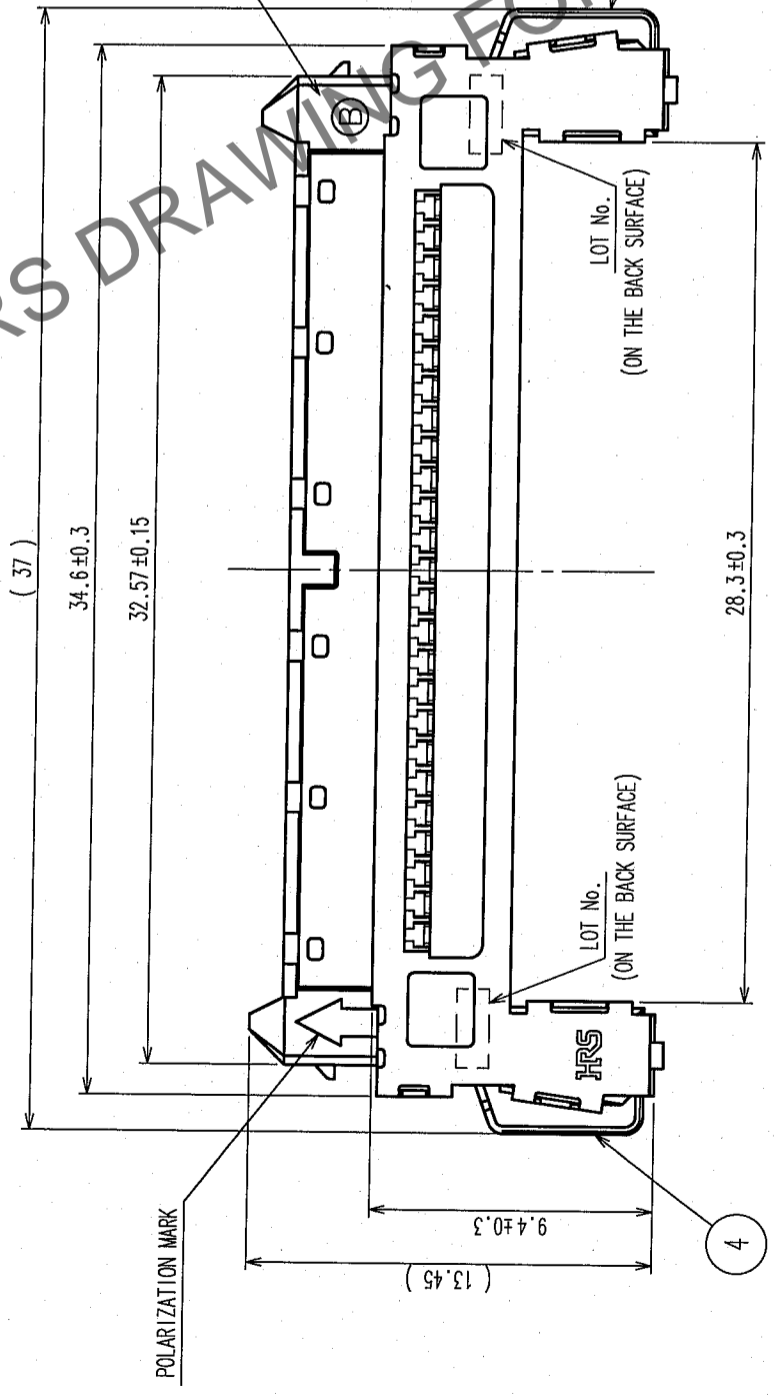
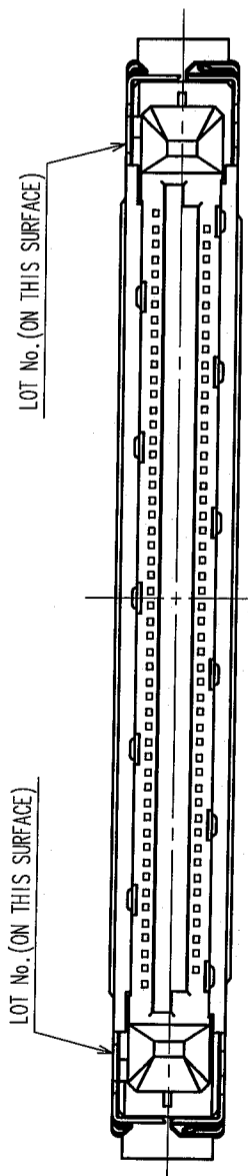


COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



NOTE 1. The lot no. is marked on right and left areas of the indicated surface.
 2. () indicates a reference dimension.
 3. The connectors are delivered in tray packaging.
 Refer to the package specification drawing on Sheet 2 for details.

2	NICKEL SILVER	4	STAINLESS		
1	PA	3	NICKEL SILVER		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS
CL					
DRAWN		DESIGNED		CHECKED	
K. SHIBUYA		K. Shibuya		H. Okawa	
05.08.31		05.08.31		05.09.01	
DRAWING NO.			PART NO.		
EDC3-155799			FX15S-51P-C		
SCALE			CODE NO.		
4 : 1			CL575-2103-8		
UNITS			FORM NO.		
JTTT			8 FORM NO. 229		

TO	

HRS DRAWING FOR REFERENCE

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				

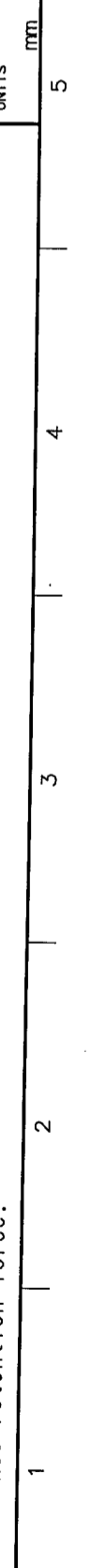
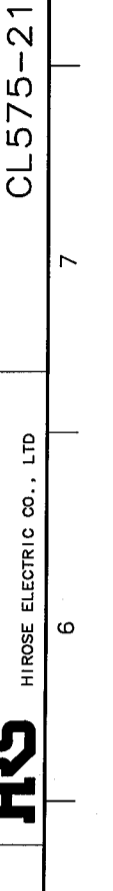
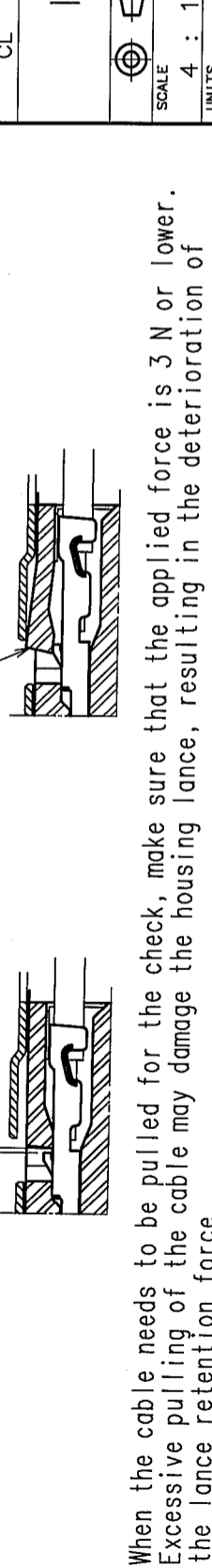
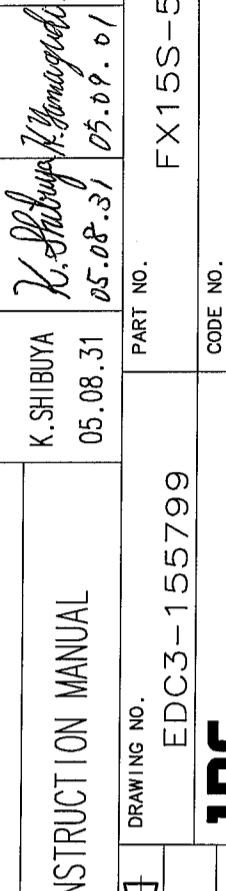
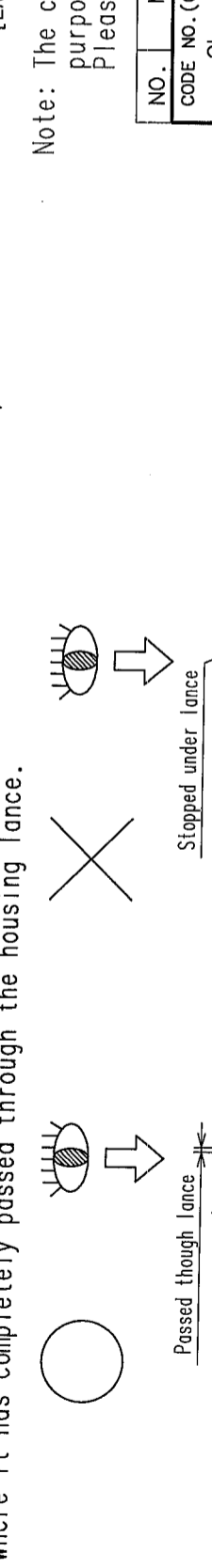
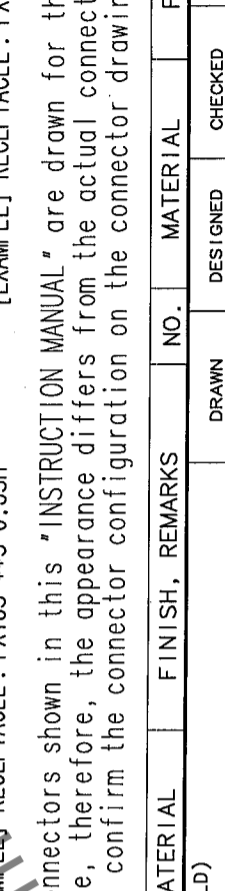
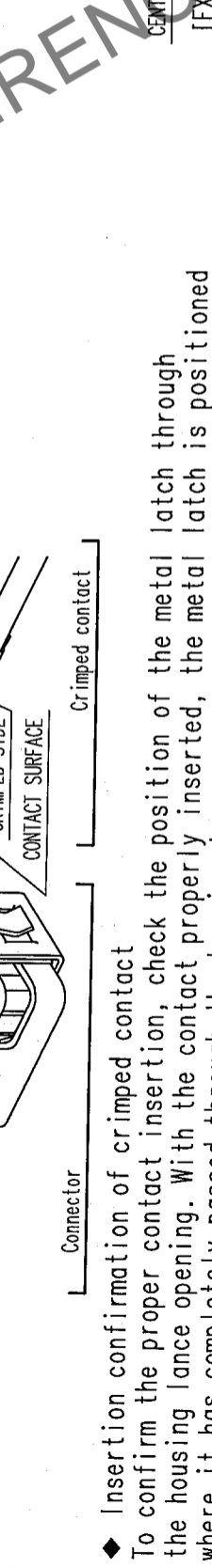
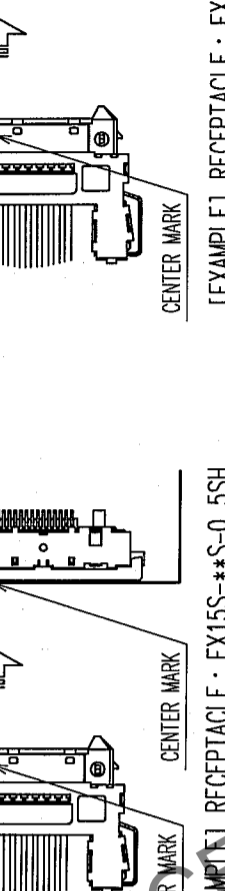
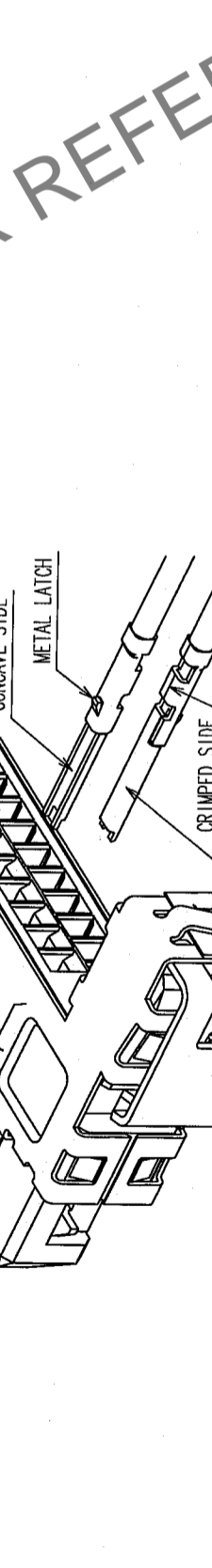
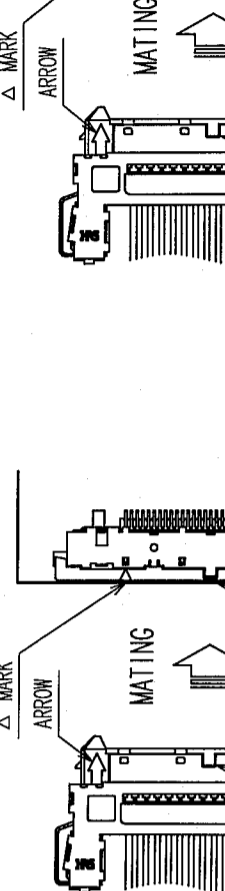
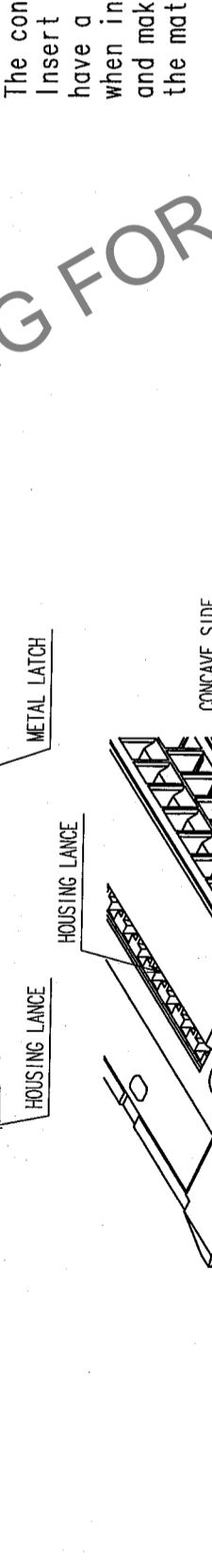
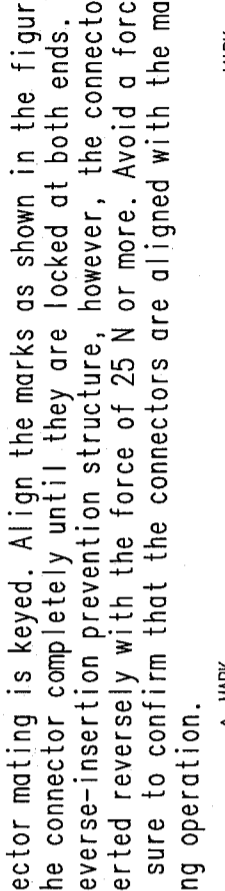
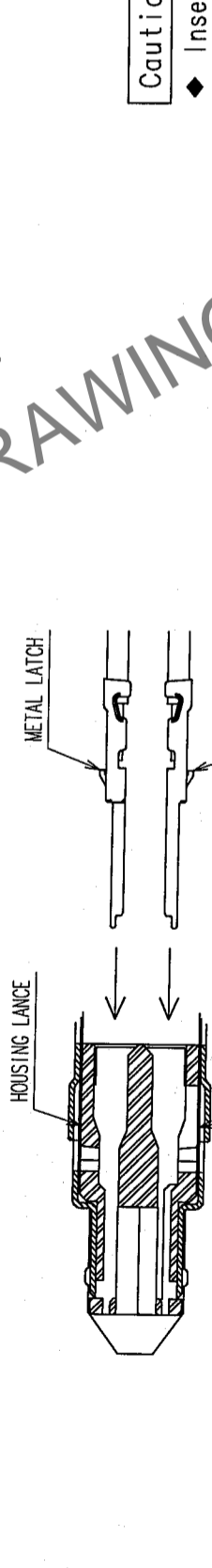
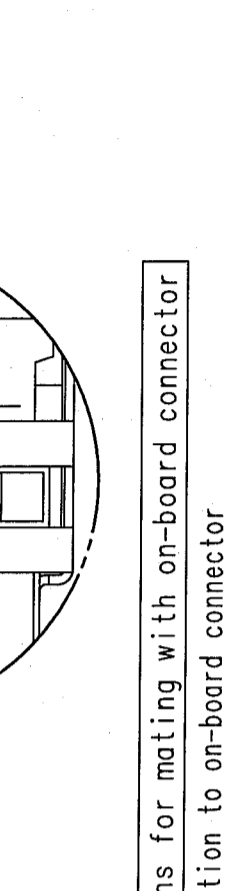
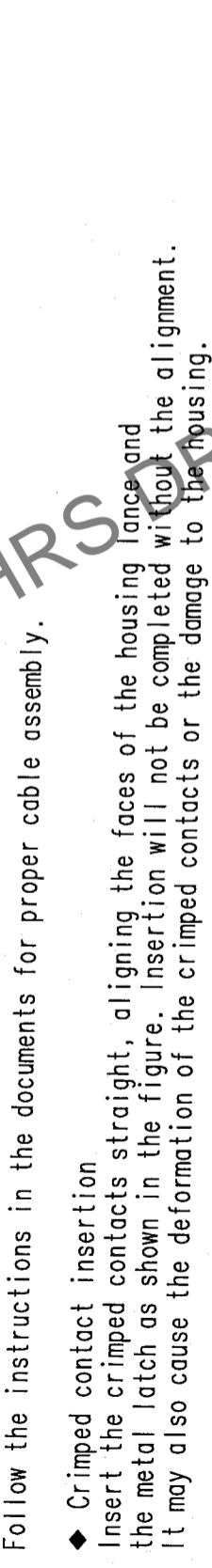
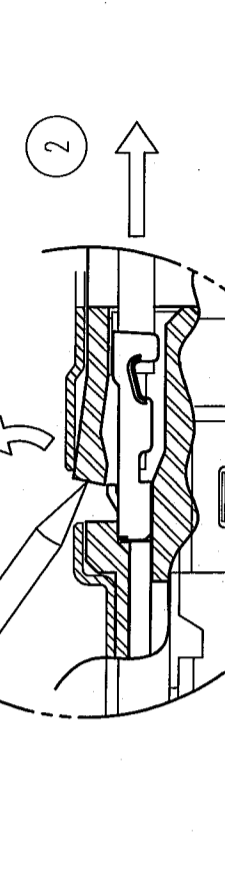
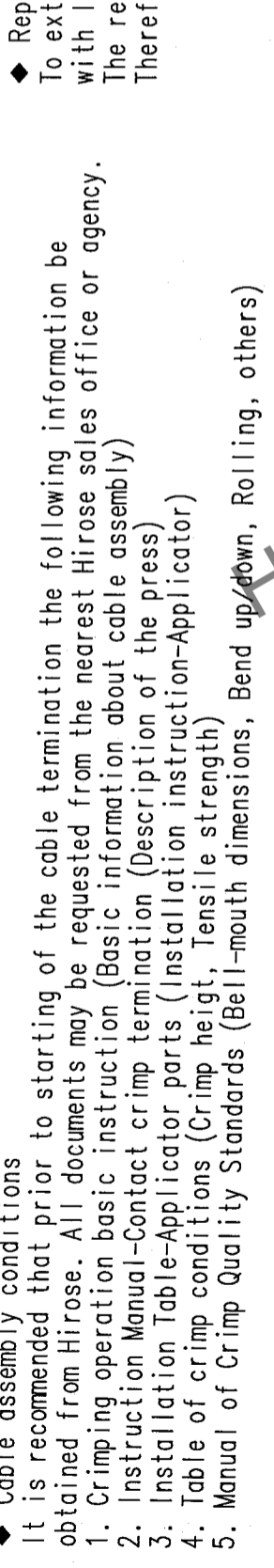
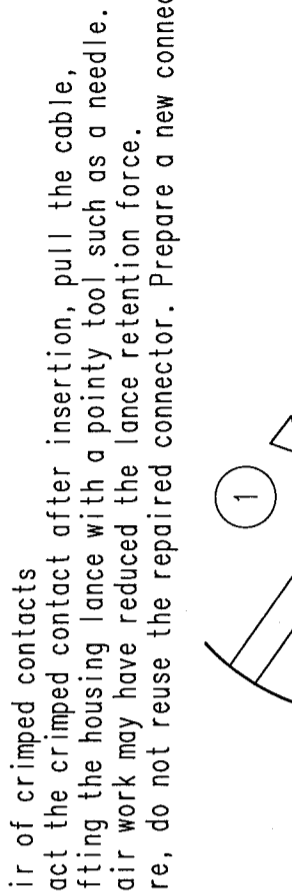
Cautions for cable assembly

◆ Cable assembly conditions
 It is recommended that prior to starting of the cable termination the following information be obtained from Hirose. All documents may be requested from the nearest Hirose sales office or agency.

1. Crimping operation basic instruction (Basic information about cable assembly)
2. Instruction Manual-Contact crimp termination (Description of the press)
3. Installation Table-Applicator parts (Installation instruction-Applicator)
4. Table of crimp conditions (Crimp height, Tensile strength)
5. Manual of Crimp Quality Standards (Bell-mouth dimensions, Bend up/down, Rolling, others)

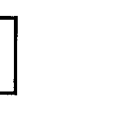
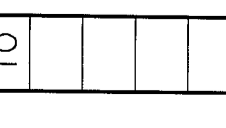
Follow the instructions in the documents for proper cable assembly.

◆ Crimped contact insertion
 Insert the crimped contacts straight, aligning the faces of the housing lance and the metal latch as shown in the figure. Insertion will not be completed without the alignment. It may also cause the deformation of the crimped contacts or the damage to the housing.



Cautions for mating with on-board connector

◆ Insertion to on-board connector
 The connector mating is keyed. Align the marks as shown in the figure for mating. Insert the connector completely until they are locked at both ends. The connectors have a reverse-insertion prevention structure, however, the connectors may be damaged when inserted reversely with the force of 25 N or more. Avoid a forceful insertion, and make sure to confirm that the connectors are aligned with the marks before the mating operation.



INSTRUCTION MANUAL

NO. MATERIAL FINISH, REMARKS NO. MATERIAL FINISH, REMARKS

CODE NO. (OLD) CL

DRAWN K. SHIBUYA

DESIGNED K. Shibuya, K. Yamaguchi, H. Okawa

05.08.31 05.09.01 05.09.01

PART NO. FX15S-51P-C

DRAWING NO. EDC3-155799

SCALE 4 : 1

UNITS mm

HIROSE ELECTRIC CO., LTD.

CL575-2103-8

FORM NO. 229

Note: The connectors shown in this "INSTRUCTION MANUAL" are drawn for the instruction purpose, therefore, the appearance differs from the actual connectors. Please confirm the connector configuration on the connector drawing (SHEET 1).

[EXAMPLE] RECEPTACLE: FX15M-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15S-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15M-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15S-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15M-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15S-**-S-0.5SH

[EXAMPLE] RECEPTACLE: FX15M-**-S-0.5SH

