

ENG-E23-050 - Distributors

PCN (Process Change Notice) MX80 Rubber Parts Made by TPR Production Location Change

(refer to next pages for details)

Part Numbers	Current Production Location (Shanghai, China)	Production Location Change to (Vietnam)	Completion of product Evaluation at Vietnam factory	Proposed PPAP Submission	Start of Mass Production (SOP)
MX80A02SZ1A MX80A02SZ1B MX80A02SZ1C MX80B03PZ1A MX80A03SZ1A MX80B04PZ1A MX80B04SZ1A	Sunlight Rubber Products (Shanghai) Co., Ltd. <tpr shanghai=""></tpr>	TPR Vietnam Co., Ltd.	December 2023	January 2024	April 2024

Notes:

- PC = Process Change (Tooling: Transfer, Replacement, Refurbishment, or additional and Parts Produced at Additional Location, etc...)
- PPAP = Production Part Approval Process
 - 1. PC PPAP will only be prepared and provided to customer who already requested and received initial PPAP.
 - 2. If you request PC PPAP documents for this notification, please notify us ASAP.

Production will be transferred from the Chinese plant of rubber supplier TPR Sunlight to the Vietnam plant. ゴム業者TPRサンライトの中国工場からベトナム工場へ生産を移管する。

■ Aim

In China, stable and continuous production is under severe conditions due to future environmental regulations. Based on the BCP perspective, production will be transferred to the Vietnam plant of the same supplier due to production supply risk.

中国では今後の環境規制に伴い、安定した継続的な生産が厳しい状況下であり、BCP観点を踏まえ、 生産供給リスクから同じ業者のベトナム工場へ生産を移管する。

■ Proposal

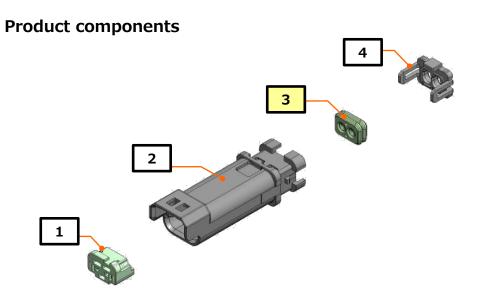
Change the production plant for matte seals, a component part. 構成部品であるマットシールの生産工場を変更する。

Before: Sunlight Rubber Products(Shanghai) Co., Ltd.<TPR Shanghai>

After: TPR Vietnam Co., Ltd.

■ Target parts supply May 2024





Components		Material	Current	Proposal	
1	Front retainer	PBT	JAE Hirosaki	JAE Hirosaki	_
2	Housing	PBT	JAE Hirosaki	JAE Hirosaki	_
3	Mat seal : Only 2pins	Silicone Rubber	Sumitomo Riko Company Ltd.	Sumitomo Riko Company Ltd.	_
	Mat seal : Other variation	Silicone Rubber	TPR Shanghai	TPR Vietnam	Change
4	Rear cover	РВТ	JAE Hirosaki	JAE Hirosaki	_

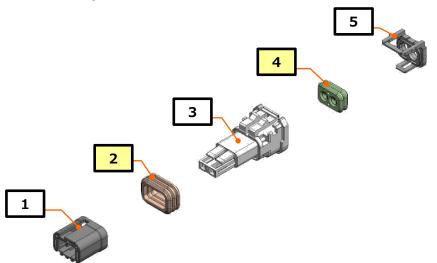
Tooling: Molding die transfer to Vietnam.

Equipment: Equipment at the Vietnam plant. Same type of existing equipment.

Method: Same as current.

Technology to inspire innovation

Product components



Components		Material	Current	Proposal	
1	Front retainer	PBT	JAE Hirosaki	JAE Hirosaki	_
2	Radial seal	Silicone Rubber	TPR Shanghai	TPR Vietnam	Change
3	Housing	PBT	JAE Hirosaki	JAE Hirosaki	_
4	Mat seal : Only 2pins	Silicone Rubber	Sumitomo Riko Company Ltd.	Sumitomo Riko Company Ltd.	_
	Mat seal : Other variation	Silicone Rubber	TPR Shanghai	TPR Vietnam	Change
5	Rear cover	PBT	JAE Hirosaki	JAE Hirosaki	_

Tooling: Molding die transfer to Vietnam.

Equipment: Equipment at the Vietnam plant. Same type of existing equipment.

Method: Same as current.